



Global ProScale assessment for use in Normalisation in LCA

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ProScale

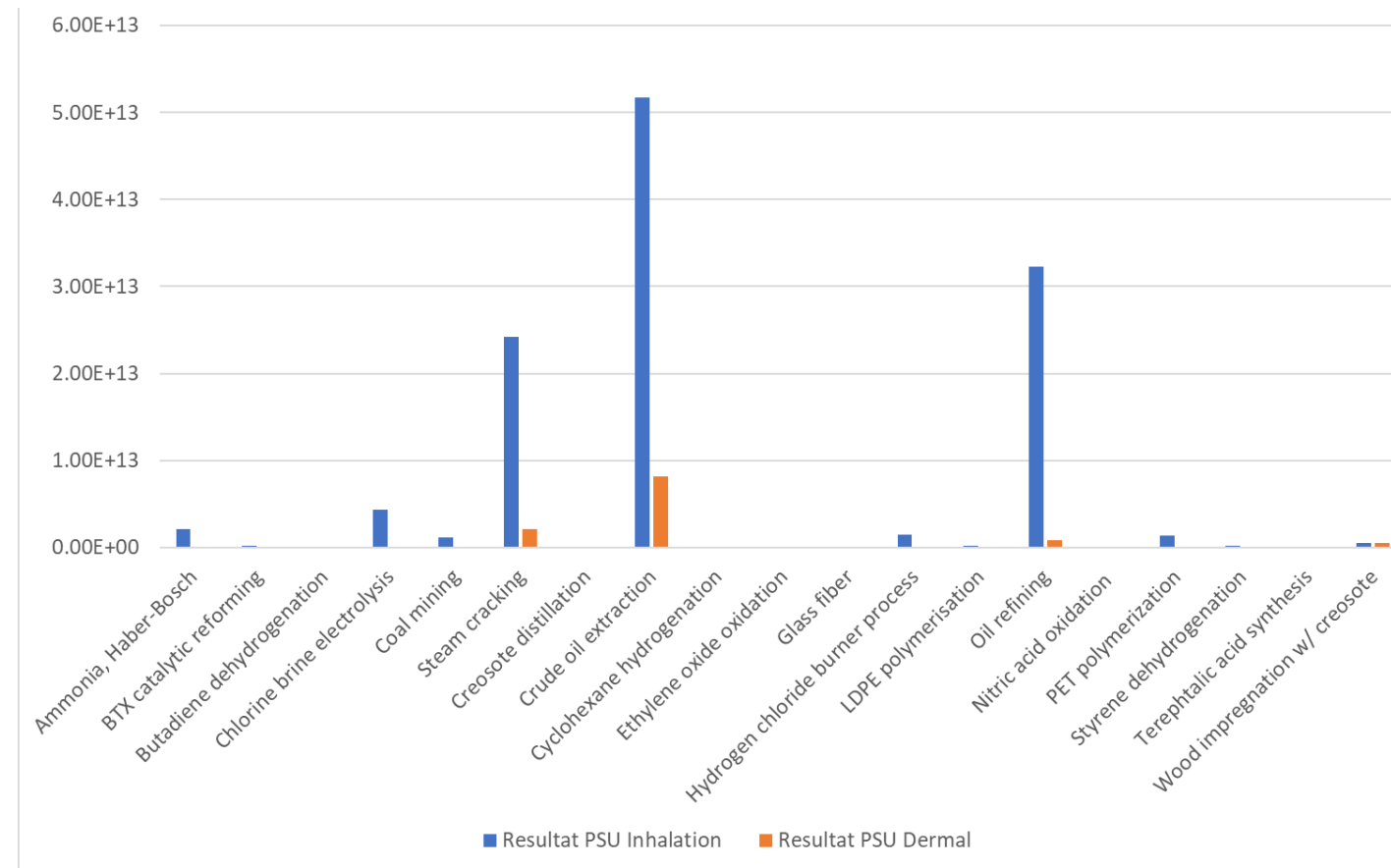


Purpose

- Compile data for and calculate two Normalisation scores for ProScale, inhalation and dermal.
- Identify for both inhalation and dermal exposure routes which processes in petrochemistry and plastics that have the largest contribution to direct human toxicity potential.

Key results

- Coverage
 - About 60 globally important processes with respect to their global production (capacity) – 19 shown =>
- Total results scores:
 - ProScale (inhalation): 1.2E+14 ProScale points
 - ProScale (dermal): 1.2E+13 ProScale points.
- Main processes (% contribution inhalation/dermal)
 - crude oil extraction (43/69)
 - crude oil refining (27/7)
 - steam cracking (20/18)



Take-aways

- The results may serve as a first set of normalisation scores
 - Global normalisation =>
- Notes:
 - Mainly petrochemical sector activities are included.
 - For example metal mining, extraction and processing could also be important contributors to be further investigated

Impact category	Global NFs total
Climate change [kg CO2 eq]	5.55E+13
Ozone depletion [kg CFC-11 eq]	3.33E+08
Human toxicity, indirect exposure, cancer [CTUh]	2.66E+05
Human toxicity, indirect exposure, non-cancer [CTUh]	3.27E+06
Particulate matter [disease incidences]	4.11E+06
Ionising radiation [kBq U235 eq]	9.54E+11
Photochemical ozone formation [kg NMVOC eq]	2.80E+11
Acidification [mol H+ eq]	3.83E+11
Eutrophication, terrestrial [Mole of N eq]	1.22E+12
Eutrophication, freshwater [kg P eq]	1.11E+10
Eutrophication, marine [kg N eq]	1.35E+11
Ecotoxicity freshwater [CTUe]	8.15E+13
Land use [pt]	1.54E+16
Water use [m ³ water eq of deprived water]	7.91E+13
Resource use, mineral and metals [kg Sb eq]	4.39E+08
Resource use, fossils [MJ]	4.48E+14
Direct inhalative exposure toxicity [ProScale points]	1.20E+14
Direct dermal exposure toxicity [ProScale points]	1.20E+13

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